Date: - -20 **Shift:** 6/14/22 **3D Printer:** _____

LARGE FACE SHIELD (RC2/RC3)

For use with respirator or surgical mask

FOR SINGLE USE ONLY – HANDLE WITH CARE

This pack contains the following parts:

- Clear visor
- Headband (fragile) and Elastic Strap
- Lower Support (fragile)

QUALITY CONTROL:

Initials	
	Viability check
	Filament strands removed
	Mechanical flex check headband
	Mechanical flex check lower support
	Nodules force test
	Cut and attach elastic
	Pack with clear visor

DISCLAIMER: This face shield has not been manufactured by a professional medical products manufacturer; it has however been manufactured according to a standard operating procedure that has been developed with voluntary guidance from manufacturing professionals. This face shield is supplied without warranty and has been manufactured as a single use device for use during the COVID-19 pandemic, no liability can therefore be accepted.

Produced at:

Cisco International Limited
300 Longwater Avenue
Reading, RG2 6GE
faceshield@cisco.com

With professional 3D printing guidance led by:

edumaker

Edumaker Ltd.
37 Royal Avenue
Reading, RG31 4UR
@alexgibson3d

DISCLAIMER:
This document is only provided to aid in the development of similar protocols for other organisations to use for the manufacture of Prusa face shields during the COVID-19 pandemic. This document has been authored for use only in the Cisco Reading face shield production process. Please use this as an overview to develop your own protocol. This document has been developed with voluntary guidance from manufacturing professionals, it has however been developed in an extraordinarily short period of time and is not complete to a level that meets professional manufacturing standards. This document is supplied without warranty, no liability can therefore be accepted.

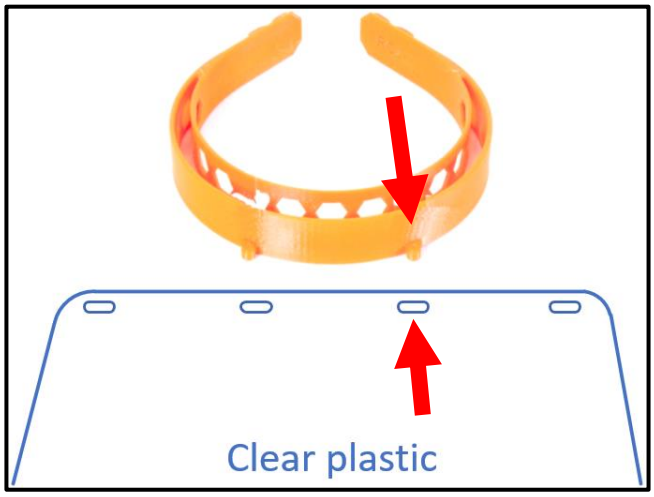
ASSEMBLY INSTRUCTIONS OVERLEAF

Dear user, thank you for all you do to keep us safe and healthy.
This is a Prusa Protective Face Shield - version RC1/RC2
Designed by the awesome open source 3D printer makers PrusaPrinters.org

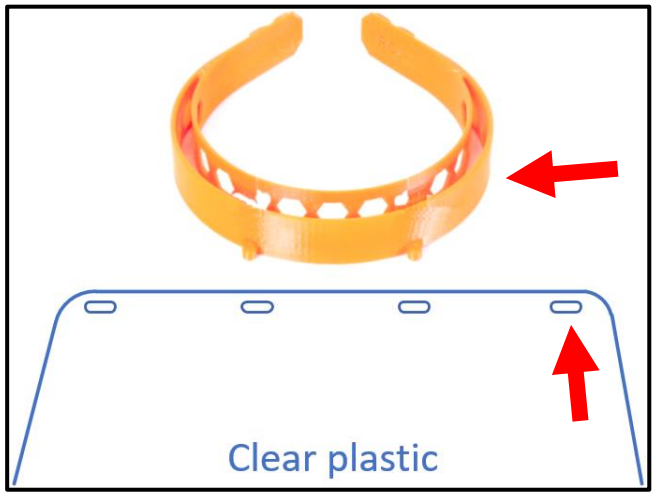
ASSEMBLY INSTRUCTIONS (RC1/RC2/RC3)

For full instructions search “How to assemble the Prusa Face Shield” - These are quick instructions to help with orientation. The assembly order is IMPORTANT.

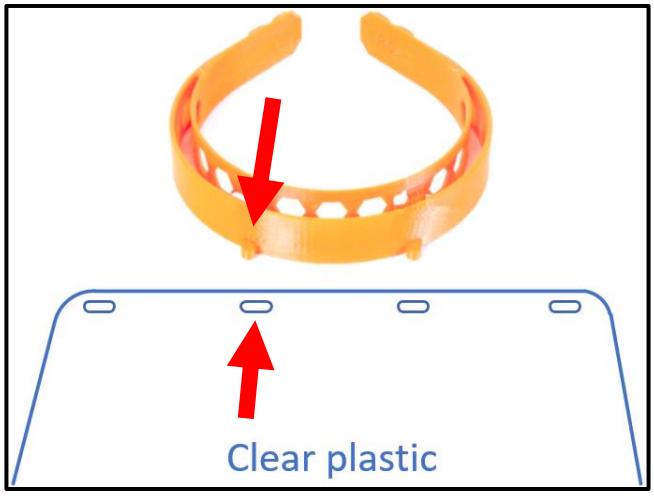
STEP 1 **FRAGILE**



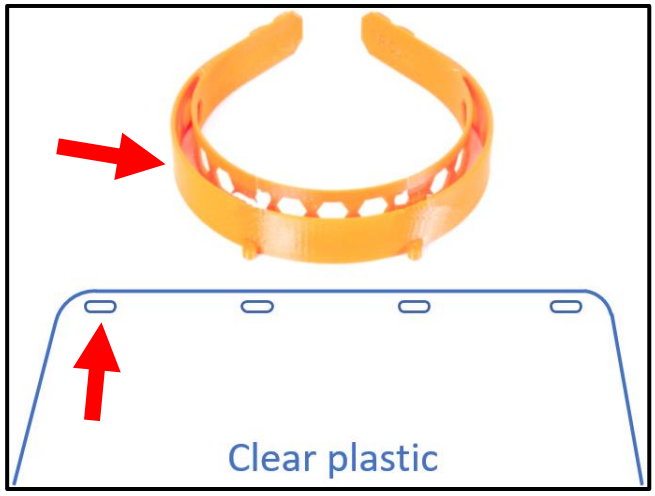
STEP 2 **FRAGILE**



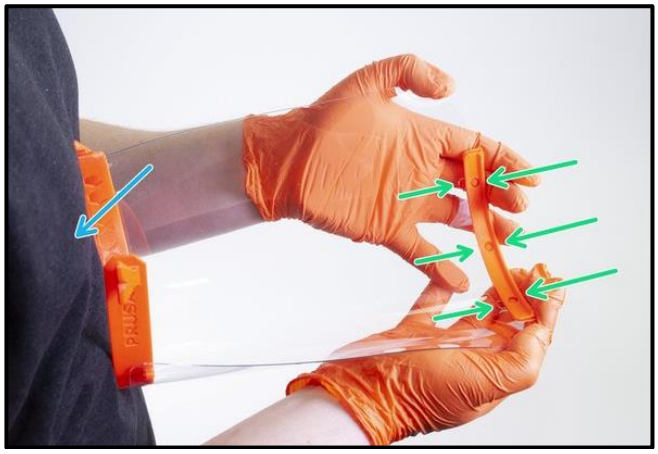
STEP 3 **FRAGILE**



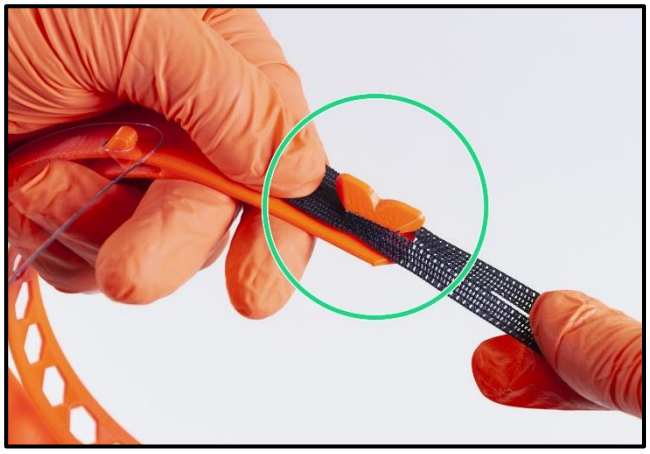
STEP 4 **FRAGILE**



STEP 5 **FRAGILE**



STEP 6 **FRAGILE**



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